

## WASH PRIMER 1+1

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KFE.2500	KFE.2500	N.A.

**Description**

2K Low Built Anticorrosive Chrome Free Wash Primer.  
 Suitable as fine filler on those parts not covered by the putty.  
 Excellent adherence on iron, aluminium, galvanised sheets.

**Recommended for**

To use as low built anticorrosive primer for just sanded sheets or for aluminium and galvanised sheets.

**Specific Weight Kg/Lt**

1,2

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(c) (780) 780

**°Gloss**

N.A.

**Application T°C**

10-45

**Pot-Life 20°C**

N.A.

**Colour Code**



OCRA

**Application**

SPRAY



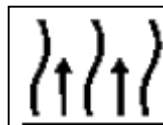
Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFE.2500	KFE.2500		1	100	
	Hardener	FK8.0053	FK8.0053		1	100	
	Hardener						
	Thinner						
	Viscosity (sF 4 20°C)				14-15	14-15	

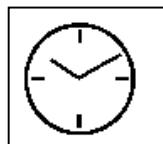
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**Code**
**KFE.2500**

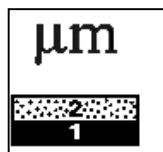

Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50


**Conventional**
**Gravity Feed**
**Suction Feed Spray**
**HVLP**
**Airless**

1,3-1,4

1,4-1,6

1,3-1,4

N.A.

3-4

4

0,7

N.A.

2-3

2-3

2-3

N.A.

5

5

5

N.A.

5

5

5

N.A.

2-3

2-3

2-3

N.A.

N.A.

N.A.

N.A.

N.A.

N.A.

N.A.

N.A.

N.A.

5-10

5-10

5-10

N.A.

15-20

15-20

8-9

8-9

8-9

**Sanding with Orbital**
**Polishing**
**Overpaintable with...**

Max Time to overcoat at 20°C

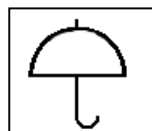
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask