

UNI-FILL GOLD YELLOW

Code	Binder	% by weight: Pigment/Binder
KFS.2104		

Description

Universal Polyester Putty/Stopper for paddle application.
 Excellent sanding. Conceived as a medium pot-life putty, suitable for large surfaces.

Recommended for

Suitable as Filler for Automotive, Commercial and Industrial coatings. For all kinds of sheets: steel, wood, cast iron, hard plastic, fiberglass, aluminium and galvanised sheet.

Specific Weight Kg/Lt

1,75

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(b) (250)250

°Gloss
Application T°C

5-35

Pot-Life 20°C

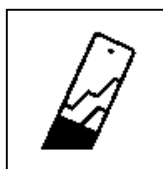
3-6 min.

Colour Code


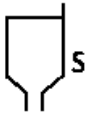
GIALLO

Application

SPATOLA



Use graduated stick N.:

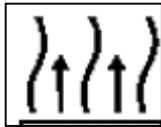
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFS.2104	KFS.2104			100	
	Hardener	PEROX	PEROX			2-3	
	Hardener						
	Thinner						
	Viscosity (sF 4 20°C)						

UNI-FILL GOLD YELLOW
Code
KFS.2104

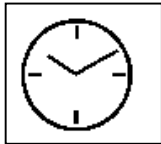
Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless



Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital


Dry Sanding first with P80 and then with P120 and P240

Polishing

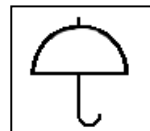

Overpaintable with...
 Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask