

CLEAR PLASTIC PRIMER

Code	Binder	% by weight: Pigment/Binder
KFP.0014		

Description

1K Plastic Primer. Adhesion promoter for plastic surfaces.
 To apply after degreasing with a water degreaser and light sanding the surface.
 Overpaintable with 1K and 2K paints after 15 min of flash off.

Recommended for

Plastic surfaces as PP,ABS,PU and PC.

Specific Weight Kg/Lt

0,87

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(a) (840)840

°Gloss
Application T°C

5-45

Pot-Life 20°C
Colour Code


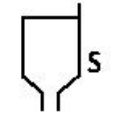
TRASPARENTE

Application

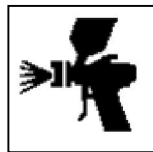



SPRAY



Use graduated stick N.:

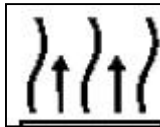
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product						
	Hardener						
	Hardener						
	Thinner						
	Viscosity (sF 4 20°C)						

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	Conventional			
	Gravity Feed	Suction Feed Spray	HVLP	Airless
Nozzle (mm)	1.2 / 1.3			
Pression (bar)	1.8 / 2.0			
N. of Passes	1 + 1			
Flash off (min) at 20°C	10 / 15 min			
Dust off (min) at 20°C	5 min			
Drying Time at 20°C (h)				
Drying Time at 60°C (h)				
Drying Short IR (min x cm)				
Dry microns per pass	10			
Micron secchi (min \ max)				
Theoretical yield (mq\lt) x 50				



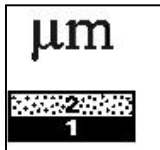
Nozzle (mm)
Pression (bar)
N. of Passes



Flash off (min) at 20°C
Dust off (min) at 20°C



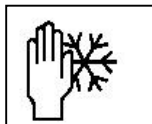
Drying Time at 20°C (h)
Drying Time at 60°C (h)
Drying Short IR (min x cm)



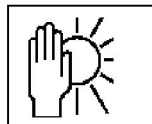
Dry microns per pass
Micron secchi (min \ max)
Theoretical yield (mq\lt) x 50

Sanding with Orbital
**Polishing**

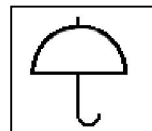

Overpaintable with...
Max Time to overcoat at 20°C
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask