

TECHNICAL DATA SHEET N° IA53

VOC Dir.2004/42/CE: IIB(a) (840)840

CLEAR PLASTIC PRIMER

Ediz.

Code (KFP.0014	Binder	<pre>% by weight: Pigment/Binder</pre>
Description		
To apply after degree	dhesion promoter for pl asing with a water degr K and 2K paints after 1	easer and light sanding the surface.

Recommanded for

Plastic surfaces as PP,ABS,PU and PC.

Specific Weight Kg/Lt

0,87 VOC (g/Lt) product ready to use Dir. 2004/42/CE IIB(a)(840)840 °Gloss Application T°C 5-45 Pot-Life 20°C

Colour Code TRASPARENTE Application SPRAY

Use graduated stick N.:

		10-25°C	25-35°C	By Vol.	By Weight	Vol. x Airles
	Product					
	Hardener					
	Hardener					
∏ s	Thinner					
	Viscosity (sF 4	20°C)				



TECHNICAL DATA SHEET N° IA53

Ediz.

VOC Dir.2004/42/CE: IIB(a) (840)840

CLEAR PLASTIC PRIMER Code KFP.0014 HVLP Conventional Gravity Feed HVLP Airless Suction Feed Spray 1.2 / 1.3 Nozzle (mm) 1.8/2.0 Pression (bar) 1 + 1N. of Passes Flash off (min) at 20°C 10 / 15 min 5 min Dust off (min) at 20°C Drying Time at 20°C (h) Drying Time at $60\,^{\circ}C$ (h) Drying Short IR (min x cm) 10 μm Dry microns per pass Micron secchi (min \ max) Theoretical yield (mq\lt) x 50 Sanding with Orbital



Polishing



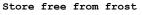
Overpaintable with...

Max Time to overcoat at 20°C

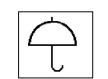
Min Time to overpaint in 20°C







Store in cool place



Protect from umidity



Use fresh air mask

The efficacy of our systems is based on practical experiecens and on continuous reserches of our laboratories. We propose products and operative systems which allow to do pieces of work in perfect correspondence with the most elevated quality standards on condition that the modalities of use qre being done carefully in accordance with professional knoledge and exigencies of use. I dati, le notizie ed i suggerimenti riportati sonoesatti per quanto risulta dalle Ns. esperienze; tuttavia non ci assumiamo alcuna responsabilità sui risultati ottenuti, non essendo le condizioni di impiegno sotto il Ns. controllo.

SPECIAL INDUSTRIAL

CAR REFINISHING

TRUCKS COATINGS