

ONE FILLER GRIGIO

Code
 KFL.7000

Binder
 KFL.7000

% by weight: Pigment/Binder
 []

Description

1K Acrylic Primer. Excellent isolating power, low absorbency, excellent adhesion. Direct use on old synthetic, nitro and polyurethane paints

Recommended for

To use as isolator for old synthetic, nitro and polyurethane paints.

Specific Weight Kg/Lt

1,2

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(c)(540)540

°Gloss

15-25



Use graduated stick N.:

Application T°C

5-45

Pot-Life 20°C

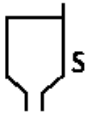
n.a.

Colour Code

RAL 7038

Application

SPRAY

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFL.7000	KFL.7000		3	100	
	Hardener						
	Hardener						
	Thinner	RDL.F888	RDL.S777		1	30-40	
	Viscosity (sF 4 20°C)				24	24	

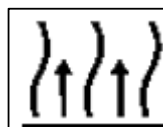
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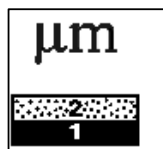
Nozzle (mm)
Pression (bar)
N. of Passes



Flash off (min) at 20°C
Dust off (min) at 20°C



Drying Time at 20°C (h)
Drying Time at 60°C (h)
Drying Short IR (min x cm)



Dry microns per pass
Micron secchi (min \ max)
Theoretical yield (mq\lt) x 50



Conventional

Gravity Feed

Suction Feed Spray

HVLP

Airless

1,4-1,5

1,4-1,5

1,4

N.A.

2

2

0,7

N.A.

2-3

2-3

2-3

N.A.

5-10

5-10

5-10

N.A.

10-15

10-15

10

N.A.

45 min/1 h

45 min/1 h

45 min/1 h

N.A.

15 min

15 min

15 min

N.A.

N.A.

N.A.

N.A.

N.A.

15-20

15-20

15-20

N.A.

30-60

30-60

30-60

6-8

6-8

6-8

Sanding with Orbital



Dry Sanding with P400-P500; Wet Sanding with P800-P1000

Polishing



Overpaintable with...

Max Time to overcoat at 20°C
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask