

## BINDER PRIMER EPOX AI FOSFATI DI ZINCO

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJE.1100	KJE.1100	10 / 90

**Description**

2K Epoxy Tintable Binder-Primer. High anticorrosive proprieties and good adhesion on iron, steel, galvanised sheet, aluminium, light alloys and old coatings. Also wet on wet. Overcoatable with nitrocellulose, synthetic, acrylic, polyacrylic, polyurethanes enamels.  
 Realisable in mixing pigment and binder at the right mixing ratio.

**Recommended for**

To use as primer or filling primer with high anticorrosive power directly over iron, light alloys, galvanised sheet in industrial coatings. Overpaintable with nitro, synthetic, acrylic, polyacrylic, epoxy and polyurethane enamels

**Specific Weight Kg/Lt**

1,3-1,4

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIA j (500) 495

**°Gloss**

20-30

**Application T°C**

15-45

**Pot-Life 20°C**

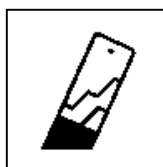
6-7h

**Colour Code**



Tutte le tinte

**Application**

Spray



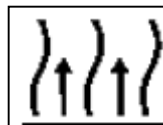
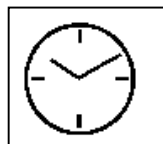
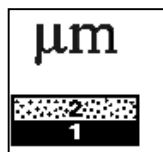
Use graduated stick N.: 2

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJE.1100	KJE.1100		3	100	3
	Hardener	FK8.1112	FK8.1113		1	20	1
	Hardener						
	Thinner	RDL.P333	RDL.P333		1	20	0,5
	Viscosity (sF 4 20°C)				24	24	33

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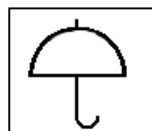
**Conventional**
**Gravity Feed**
**Suction Feed Spray**
**HVLP**
**Airless**

1,7-1,9	1,8-2,0	1,7-1,9	1340/1740
3-4	4	0,7	48-180
2-3	2-3	2	1+1
10	10	10	10
10-15	10-15	10-15	10-15
24	24	24	24
1h	1h	1h	1h
25'X40	25'X40	25'X40	25'X40
50-60	50-60	50-60	70-90
50-120	50-120		
7-8	7-8	7-8	


**Nozzle (mm)**
**Pression (bar)**
**N. of Passes**

**Flash off (min) at 20°C**
**Dust off (min) at 20°C**

**Drying Time at 20°C (h)**
**Drying Time at 60°C (h)**
**Drying Short IR (min x cm)**

**Dry microns per pass**
**Micron secchi (min \ max)**
**Theoretical yield (mq\lt) x 50**
**Sanding with Orbital**
**Polishing**

**Overpaintable with...**
**Max Time to overcoat at 20°C**
**Min Time to overpaint in 20°C**

**Store free from frost**

**Store in cool place**

**Protect from umidity**

**Use fresh air mask**