

BINDER ONE COAT UNIVERSALE

Code	Binder	% by weight: Pigment/Binder
KJA.1691	KJA.1691	20 / 80

Description

1K One Coat Synthetic Semigloss Enamel. Very Fast Drying. Strong anticorrosive properties. High resistance to weather conditions.
 Ideal as chassiccoat.
 Realisable in mixing pigment and binder at the right mixing ratio.

Recommended for

One coat Enamel suitable for agricultural and construction machines and for galvanised sheet.

This kind of binder is not suitable to do pure whites and bright colours in general.

Specific Weight Kg/Lt

1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(I) (500)500

°Gloss

60-70

Application T°C

10-45

Pot-Life 20°C

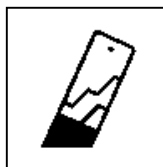
N.A.

Colour Code


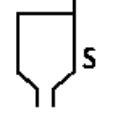
TUTTI I COLORI

Application

SPRAY



Use graduated stick N.:

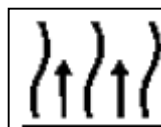
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJA.1691	KJA.1691		4	100	5
	Hardener						
	Hardener						
	Thinner	RDL.P333	RDL.P333		1	10-15	1
	Viscosity (sF 4 20°C)				17-18	17-18	20-21

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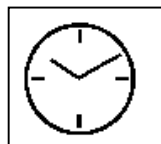
Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3-4	4	0,7	48-144
2-3	2-3	2-3	1+1/2
5	5	5	5-10
10	10	10	10
18-24	18-24	18-24	18-24
1	1	1	1
20'X40	20'X40	20'X40	20'X40
20-30	20-30	20-30	50-60
60-75	60-75	60-75	60-75
7-8	7-8	7-8	7-8



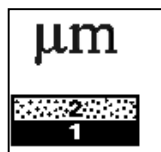
Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital
**Polishing**

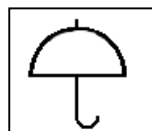

Overpaintable with...
 Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask