

SUPERLACK

Code KKL.5000	Binder n.a.	% by weight: Pigment/Binder n.a.
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Description

2K MS Acrylic Laquer.
 Excellent brilliance and Flow out; fast hardening and strong resistance against light as well as to weather conditions.
 Suitable for all basecoat cycles.

Recommended for

To use for all basecoat cycles, both waterborn and solventborn.

Specific Weight Kg/Lt

1±0,1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(e) (840)550

°Gloss

100

Application T°C

10-35

Pot-Life 20°C

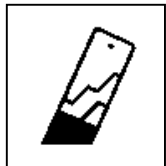
1/1,5h

Colour Code



trasparente

Application

Spray



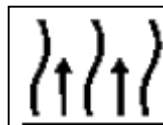
Use graduated stick N.: 2

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KKL.5000	KKL.5000	KKL.5000	2	100	n.a.
	Hardener	FK9.7777	FK9.6666	FK9.6663	1	50	n.a.
	Hardener						
	Thinner	RDL.F888	RDL.S777	RDL.L666	n.a.	n.a.	n.a.
	Viscosity (sF 4 20°C)				18-20	18-20	n.a.

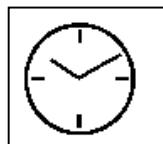
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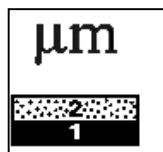

Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4	1,2-1,4	n.a
2,5	3	2	n.a
1+1	1+1	1+1	n.a
5	5	5	n.a
15	15	15	n.a
18-20	18-20	18-20	n.a
45 min	45 min	45 min	n.a
30-35	30-35	30-35	n.a
50-60	50-60		
5-6	5-6	5-6	

Sanding with Orbital



Polishing



Once dry, the product can be polished

Overpaintable with...

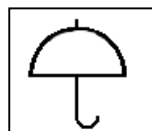
Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask