

**SMALTO NITRO NERO OPACO**

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
TPN.7080	TPN.7080	

**Description**

1K Nitrocellulose (synthetic) Mat enamel. Exceptional Elasticity, Fast Drying, Strong Resistance against light.

**Recommended for**

Suitable for all Industrial structures( manufacturing machines, lifts and small agricultural machineries...)

**Specific Weight Kg/Lt**

1,09

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(e) (840) 720

**°Gloss**

10

**Application T°C**

5-45

**Pot-Life 20°C**

N.A.

**Colour Code**


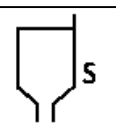
NERO

**Application**

SPRAY



Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	TPN.7080	TPN.7080		1	100	1
	Hardener						
	Hardener						
	Thinner	RDL.0004	RDL.0004		0,7	70	0,5
	Viscosity (sF 4 20°C)				19	19	30

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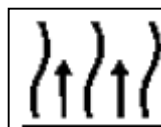
**Code**

TPN.7080

Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3-4	4	0,7	48-144
2-3	2-3	2-3	1+1
5	5	5	10
5	5	5	10
8-10	8-10	8-10	8-10
20'	20'	20'	20'
20-25	20-25	20-25	30-35
50-60	50-60		
8-9	8-9	8-9	



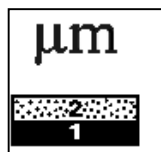
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

**Sanding with Orbital**
**Polishing**

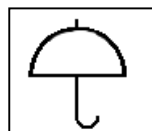

**Overpaintable with...**  
 Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask