PRIMER EPOX BIC. GRIGIO

Code KFE.7142

Binder

% by weight: Pigment/Binder

Description

2K Epoxy Primer.
Strong anticorrosive proprieties and high adhesion on iron, steel, galvanised steel, aluminium, light alloys and old paints.
Also wet on wet. Overcoatable with nitrocellulouse, synthetic, acrylic, polyacrylic, polyurethanes enamels.

Recommanded for

To use as primer or filling primer with high anticorrosive power directly over iron, light alloys, galvanised sheet in industrial coatings. Overpaintable with nitro, synthetic, acrylic, polyacrylic, epoxy and polyurethane enamels

Specific Weight Kg/Lt
1,5

VOC (g/Lt) product ready to use Dir. 2004/42/CE
IIA(j)(500)500

°Gloss
20-30

Use graduated stick N.: 2

Application T°C
15-45

Pot-Life 20°C
5-6

Colour Code
GRIGIO

Application
SPRAY

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFE.7142	KFE.7142		3	100	3
	Hardener	FK8.1112	FK8.1113		1	20	1
	Hardener						
	Thinner	RDL.P333	RDL.P333		1	20	0,5
	Viscosity (sF 4 20°C)				24	24	35

PRIMER EPOX BIC. GRIGIO

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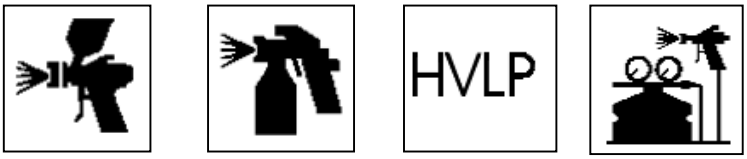


	Conventional Gravity Feed	Conventional Suction Feed Spray	HVLP	Airless
Nozzle (mm)	1,7-1,9	1,8-2,0	1,3-1,4	1340/1740
Pression (bar)	3-4	4	0,7	48-180
N. of Passes	2-3	2-3	2-3	1+1
Flash off (min) at 20°C	10	10	10	10
Dust off (min) at 20°C	10-15	10-15	10-15	10-15
Drying Time at 20°C (h)	24	24	24	24
Drying Time at 60°C (h)	1	1	1	1
Drying Short IR (min x cm)	20'X40	20'X40	20'X40	20'X40
Dry microns per pass	35-40	35-40	35-40	70-90
Micron secchi (min \ max)	15-120	15-120		
Theoretical yield (mq\lt) x 50	6-7	6-7	6-7	

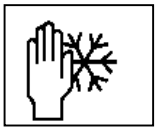
Sanding with Orbital

Polishing

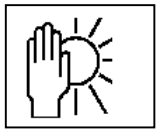
Overpaintable with...

Max Time to overcoat at 20°C

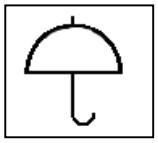
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity

Use fresh air mask