

BINDER 2K SUPER FINISH

Code	Binder	% by weight: Pigment/Binder
KJL.4444	KJL.4444	30 / 70

Description

2K Acrylic Semigloss Enamel with teflon additives. Used as a chassis paint and for direct coating of steel, galvanised sheets, aluminium and hard plastics. Exceptional adherence and protection plus anti-scratch and oil resistant properties.
Compliant to EU Directive 2004/42/CE

Recommended for

Recommended for: truck-chassis, concrete mixer, bridges, metal constructions, ship parts etc. It doesn't need any Primer to adhere or any other particular protection. This product passed all tests in saline mist and QUV.

IT IS STRONGLY RECOMMENDED TO MIX WELL THE PRODUCT BEFORE USE

Specific Weight Kg/Lt

1,1/1,2

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(i) (840)460

°Gloss

60

Application T°C

10-35

Pot-Life 20°C

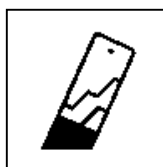
1-2 h

Colour Code



vedi software

Application

Spray






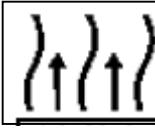







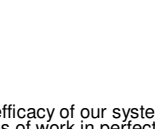
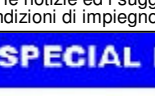


Use graduated stick N.: 2

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KJL.4444	KJL.4444	KJL.4444		100	
	Hardener	FK9.7777	FK9.6666	FK9.6663	4+1	20	4+1
	Hardener						
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,2-0,4	5-10	0,1
	Viscosity (sF 4 20°C)				20-22	20-22	20-22

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Conventional				
	Gravity Feed	Suction Feed Spray	HVLP	Airless
				
 Nozzle (mm)	1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
 Pression (bar)	2,5	3	2	48-144
 N. of Passes	1+1	1+1	1+1	1+1
 Flash off (min) at 20°C	5-10	5-10	5-10	5-10
 Dust off (min) at 20°C	10-15	10-15	10-15	10-15
 Drying Time at 20°C (h)	18-24	18-24	18-24	18-24
 Drying Time at 60°C (h)	30 min	30 min	30 min	30 min
 Drying Short IR (min x cm)				
 Dry microns per pass	35-40	35-40	35-40	35-40
 Micron secchi (min \ max)	60-80	60-80		
 Theoretical yield (mq\lt) x 50	8-9	8-9	8-9	

Sanding with Orbital

Polishing

Overpaintable with...

Max Time to overcoat at 20°C

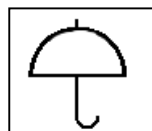
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask