

GROUND FILLER 5+1 MEDIUM GREY UHS 540

Code	Binder	% by weight: Pigment/Binder
KFL.6666	n.a.	n.a.

Description

2K Acrilic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening.
No Sinkage.

Recommended for

Recommended as primer for car refinish, truck, marine.
Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic, fiberglass and wood.

For wet on wet application it is recommended using this primer 3:1 25-30% thinner and overcoat with base in 15 minutes.

Specific Weight Kg/Lt

1,50

VOC (g/Lt) product ready to use Dir. 2004/42/CE

III B (c) (540) 540

°Gloss

15 - 25

Application T°C

10-35

Pot-Life 20°C

1-2 H

Colour Code



grigio medio

Application

spray



Use graduated stick N.: 1

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KFL.6666	KFL.6666	KFL.6666	5	100	5
	Hardener	FK9.7777	FK9.6666	FK9.6663	1	12 - 13	1
	Hardener						
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,1-0,2	10-20	0,1-0,2
	Viscosity (sF 4 20°C)				22-26	22-26	22-26

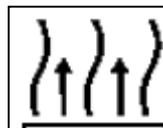
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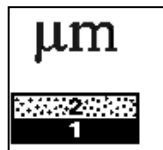
Nozzle (mm)
Pression (bar)
N. of Passes



Flash off (min) at 20°C
Dust off (min) at 20°C



Drying Time at 20°C (h)
Drying Time at 60°C (h)
Drying Short IR (min x cm)



Dry microns per pass
Micron secchi (min \ max)
Theoretical yield (mq\lt) x 50



Conventional

Gravity Feed

Suction Feed Spray

HVLP

Airless

1,7

1,7

1,7

2,5

3

2

1+1

1+1

1+1

5-7

5-7

5-7

10

10

10

6

6

6

30 min

30 min

30 min

15X1m

15X1m

15X1m

55-65

55-65

55-65

110-130

110-130

110-130

110-130

110-130

Sanding with Orbital



Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000
At ambient temperature the sanding must be done after 3 hours from the application

Polishing



Overpaintable with...

Max Time to overcoat at 20°C
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask