

TECHNICAL DATA SHEET N°

Ediz. 01/2012

VOC Dir.2004/42/CE: III B (c) (540) 540

GROUND FILLER 5+1 MEDIUM GREY UHS 540

Code	Binder	<pre>% by weight: Pigment/Bind</pre>
KFL.6666	n.a.	n.a.
-		

Description

2K Acrilic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening. No Sinkage.

Recommanded for

Recommended as primer for car refinish, truck, marine.

Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic, fiberglass and wood.

For wet on wet application it is recommended using this primer $3:1\ 25-30\%$ thinner and overcoat with base in $15\ \text{minutes}$.

Specific Weight Kg/Lt

1,50

VOC (g/Lt) product ready to use Dir. 2004/42/CE

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°Gloss

15 - 25

Use graduated stick N.:

Application T°C

10-35

Pot-Life 20°C

1-2 H

Colour Code

grigio medio

Application

spray

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KFL.6666	KFL.6666	KFL.6666	5	100	5
	Hardener	FK9.7777	FK9.6666	FK9.6663	1	12 - 13	1
	Hardener						
s	Thinner	RDL.F888	RDL.S777	RDL.L666	0,1-0,2	10-20	0,1-0,2
	Viscosity (sF 4 20°C)				22-26	22-26	22-26



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Nozzle (mm) Pression (bar) N. of Passes



Flash off (min) at 20°C Dust off (min) at 20°C



Drying Time at 20°C (h) Drying Time at $60\,^{\circ}\text{C}$ (h) Drying Short IR (min x cm)



Micron secchi (min \ max)

Dry microns per pass









Conventional							
Gravity Feed	Suction Feed Spray	HVLP	Airless				
1,7	1,7	1,7					
2,5	3	2					
1+1	1+1	1+1					
5-7	5-7	5-7					
10	10	10					
6	6	6					
30 min	30 min	30 min					
15X1m	15X1m	15X1m					
55-65	55-65	55-65					
110-130	110-130						
110-130	110-130	110-130					

Sanding with Orbital

Theoretical yield (mq\lt) \times 50



Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000 At ambient temperature the sanding must be done after 3 hours from the application

Polishing





Max Time to overcoat at 20°C Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask

The efficacy of our systems is based on practical experiecens and on continuous reserches of our laboratories. We propose products and operative systems which allow to do pieces of work in perfect correspondence with the most elevated quality standards on condition that the modalities of use qre being done carefully in accordance with professional knoledge and exigencies of use.

I dati, le notizie ed i suggerimenti riportati sonoesatti per quanto risulta dalle Ns. esperienze; tuttavia non ci assumiamo alcuna responsabilità sui risultati ottenuti, non essendo le condizioni di impiegno sotto il Ns. controllo.