

SMALTO NITRO BIANCO LUCIDO

Code

TPN.1000

Binder

TPN.1000

% by weight: Pigment/Binder

Description

1K Nitrocellulose (synthetic) Glossy enamel. Exceptional Elasticity, Fast Drying, Strong Resistance against light.

Recommended for

Suitable for all Industrial structures(manufacturing machines, lifts and small agricultural machineries...)

Specific Weight Kg/Lt

1,08

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB(e) (840) 720

°Gloss

70

Application T°C

5-45

Pot-Life 20°C

N.A.

Colour Code



BIANCO

Application

SPRAY



Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	TPN.1000	TPN.1000		1	100	1
	Hardener						
	Hardener						
	Thinner	RDL.0004	RDL.0004		0,7	70	0,5
	Viscosity (sF 4 20°C)				19	19	30

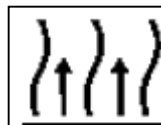
SMALTO NITRO BIANCO LUCIDO
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Conventional

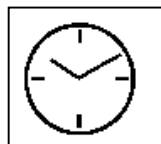
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3-4	4	0,7	48-144
2-3	2-3	2-3	1+1
5	5	5	10
5	5	5	10
8-10	8-10	8-10	8-10
20'	20'	20'	20'
20-25	20-25	20-25	30-35
50-60	50-60		
8-9	8-9	8-9	



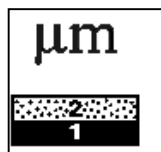
Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital
**Polishing**

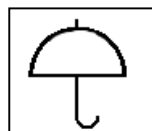

Overpaintable with...
 Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask