

## EPO FILLER

|             |               |                                    |
|-------------|---------------|------------------------------------|
| <b>Code</b> | <b>Binder</b> | <b>% by weight: Pigment/Binder</b> |
| KFE.1111    | KFE.1111      | n.a.                               |

**Description**

2K Epoxy Primer.  
 Strong anticorrosive proprieties and high adhesion on iron, steel, galvanised steel, aluminium, light alloys and old paints.  
 Also wet on wet. Overcoatable with nitrocellulose, synthetic, acrylic, polyacrylic, polyurethanes enamels.

**Recommended for**

To use as primer or filling primer with high anticorrosive power directly over iron, light alloys, galvanised sheet in industrial coatings. Overpaintable with nitro, synthetic, acrylic, polyacrylic, epoxy and polyurethane enamels

**Specific Weight Kg/Lt**

1,6

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIA(g) (350)350

**°Gloss**

N.A.

**Application T°C**

15-45

**Pot-Life 20°C**

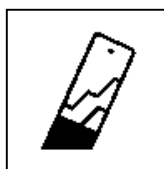
6-7

**Colour Code**


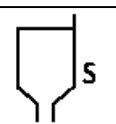
GREY

**Application**

SPRAY



Use graduated stick N.: 2

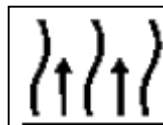
|                                                                                    |                       | 10-25°C  | 25-35°C  |  | By Vol. | By Weight | Vol. x Airles |
|------------------------------------------------------------------------------------|-----------------------|----------|----------|--|---------|-----------|---------------|
|  | Product               | KFE.1111 | KFE.1111 |  | 4       | 100       | 4             |
|                                                                                    | Hardener              | FK8.1111 | FK8.1111 |  | 1       | 15        | 1             |
|                                                                                    | Hardener              |          |          |  |         |           |               |
|  | Thinner               | RDL.P333 | RDL.P333 |  | 2       | 20-30     | 0,5-1         |
|                                                                                    | Viscosity (sF 4 20°C) |          |          |  | 24      | 24        | 33            |

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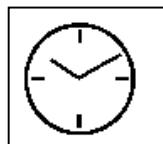
Code

**KFE.1111**

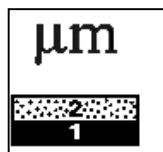

Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

| Conventional |                    |         |           |
|--------------|--------------------|---------|-----------|
| Gravity Feed | Suction Feed Spray | HVLP    | Airless   |
| 1,7-1,9      | 1,8-2              | 1,7-1,9 | 1340/1740 |
| 3-4          | 4                  | 0,7     | 48-180    |
| 2-3          | 2-3                | 2       | 1+1       |
| 10           | 10                 | 10      | 10        |
| 10-15        | 10-15              | 10-15   | 10-15     |
| 24           | 24                 | 24      | 24        |
| 1            | 1                  | 1       | 1         |
| 20'X40       | 20'X40             | 20'X40  | 20'X40    |
| 40-50        | 40-50              | 40-50   | 70-90     |
| 80-120       | 80-120             |         |           |
| 8-9          | 8-9                | 8-9     |           |

#### Sanding with Orbital



Dry Sanding with P240-P320; Wet Sanding with P320-P400

#### Polishing



#### Overpaintable with...

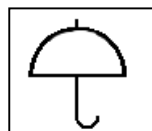
Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask