

**BINDER EPOX SEMILUCIDO**

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJE.1301	KJE.1301	20 / 80

**Description**

2K Epoxy Semigloss Enamel, with an excellent physical resistance against abrasion and chemical resistance against salts, water and weather conditions.  
 Realisable in mixing pigment and binder at the right mixing ratio.

**Recommended for**

Suitable as strong finish on those surfaces which need a high chemical and physical resistance or which have to be used under conditions of severe aggression. For ex. Industrial machineries and machine tools.

**Specific Weight Kg/Lt**

1,3-1,4

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIA j (500) 495

**°Gloss**

65-70

**Application T°C**

15-45

**Pot-Life 20°C**

5-6h

**Colour Code**



Tutte le tinte

**Application**

Spray



Use graduated stick N.: 2

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJE.1301	KJE.1301			100	
	Hardener	FK8.1112	FK8.1113			25	
	Hardener						
	Thinner	RDL.P333	RDL.P333			20-30	
	Viscosity (sF 4 20°C)						25-27

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**KJE.1301**

**Conventional**
**Gravity Feed**
**Suction Feed Spray**
**HVLP**
**Airless**

1,3-1,4

1,4-1,6

1,3-1,4

1140/1350

3-4

4

0,7

48-144

2-3

2-3

2

1+1/2

10

10

10

10

30

30

30

30

16-24

16-24

16-24

16-24

45 min

45 min

45 min

45 min

25'X40

25'X40

25'X40

25'X40

25-30

25-30

25-30

40-45

60-70

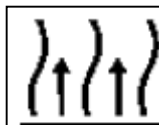
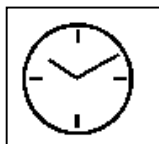
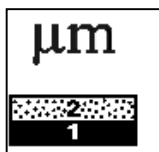
60-70

60-70

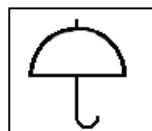
5-6

5-6

5-6


**Nozzle (mm)**
**Pression (bar)**
**N. of Passes**

**Flash off (min) at 20°C**
**Dust off (min) at 20°C**

**Drying Time at 20°C (h)**
**Drying Time at 60°C (h)**
**Drying Short IR (min x cm)**

**Dry microns per pass**
**Micron secchi (min \ max)**
**Theoretical yield (mq\lt) x 50**
**Sanding with Orbital**
**Polishing**
**Overpaintable with...**
**Max Time to overcoat at 20°C**
**Min Time to overpaint in 20°C**

**Store free from frost**

**Store in cool place**

**Protect from umidity**

**Use fresh air mask**