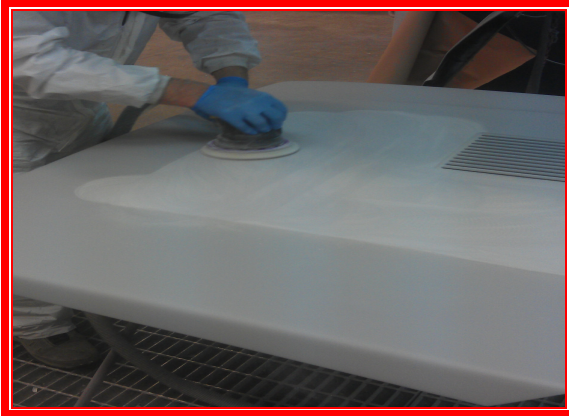


Application and finish of the IVAT:

Ground Filler / Primer KFL.7777 - 'QUOSH' colour - Clearcoat KKL.5000



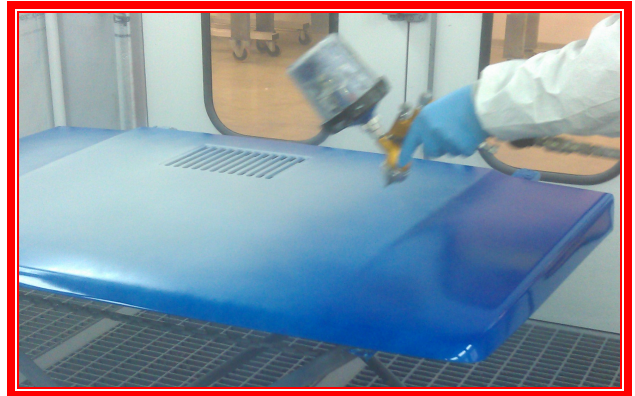
The IVAT ground filler

KFL.7777 has been mixed 5:1 with the FK9.7777 hardener with 25% RDL.777 standard thinners. Application is made with a 1.8 tip. When fully cured dry sand with P400 grit.

Note: wet on wet is mixed 5:1 with 40% thinners through a 1.4 tip

Quosh water ref. **KMH Bleu Grand Pavois** is applied as usual

A light initial coat followed by a full wet coat and finally a drop coat as per the technical data sheet, and as illustrated on page 12 and 13 of our catalogue. KKL.5000 compliant clear is then applied as illustrated below



KKL.5000 Anti scratch compliant acrylic clear coat supplied in 1lt. and 5lt. It is mixed 2:1 with FK9.7777 hardener plus 10% RDL.777 thinners. Application through a 1.3 – 1.4 tip of 2 full coats with a 5 min flash off between coats, gives excellent flow out and a high gloss durable gun finish.