

BINDER R.E. PLUS

Code	Binder	% by weight: Pigment/Binder
KJA.2650	KJA.2650	20 / 80

Description

1K Synthetic Fast Drying Enamel.
 Fast hardening, Strong resistance against weather conditions and excellent coverage.
 The product allows to achieve excellent finishes for industrial coatings. Realisable by mixing pigment and binder at the right mixing ratio.

Recommended for

Suitable for all Industrial structures(manufacturing machines, lifts and small agricultural machineries...)

Specific Weight Kg/Lt

1,0-1,1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA i (500) 500

°Gloss

95

Application T°C

5-50

Pot-Life 20°C

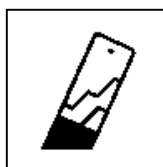
n.a.

Colour Code


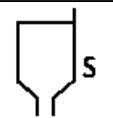
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Application

Spray



Use graduated stick N.: 2

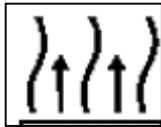
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KJA.2650	KJA.2650		5	100	6
	Hardener	n.a.	n.a.		n.a.	n.a.	n.a.
	Hardener						
	Thinner	RDL.0004	RDL.P333		1	20	1
	Viscosity (sF 4 20°C)				16-17	16-17	21-25

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Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,4-1,6	16-1,8	1,4-1,6	1140/1340
3-4	4	0,7	48-144
2-3	2-3	2	1+1/2
10-15	10-15	10-15	10-15
10	10	10	10
18-24	18-24	18-24	18-24
1	1	1	1
20'X40	20'X40	20'X40	20'X40
20-25	20-25	20-25	35-40
50-70	50-70	50-70	50-70
7-8	7-8	7-8	7-8



Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital
**Polishing**
**Overpaintable with...**

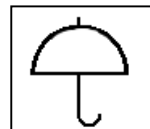
Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask