

BINDER NITRO ACRILICO 1K

Code	Binder	% by weight: Pigment/Binder
KJN.1765	KJN.1765	10 / 90

Description

Nitro-acrylic enamel whose characteristics are quick drying, excellent brilliance, elasticity and resistance against light. Realisable by mixing pigment and binder at the right mixing ratio. Ideal for retouches on cars where a 1k finish is requested.

Recommended for

To use as direct glossy finish for partial car paintings.

Specific Weight Kg/Lt

1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(I) (500)500

°Gloss

75-85

Application T°C

10-45

Pot-Life 20°C

N.A.

Colour Code


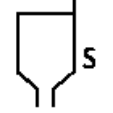
TUTTI I COLORI

Application

SPRAY



Use graduated stick N.:

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KJN.1765	KJN.1765	KJN.1765	1	100	1
	Hardener						1
	Hardener						
	Thinner	RDL.F888	RDL.S777		0,7	70	0,7
	Viscosity (sF 4 20°C)			RDL.L666	20-21	20-21	20-21

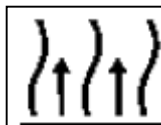
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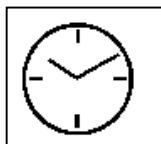
Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3-4	4	0,7	48-144
3	3	2-3	1+1
5-10	5-10	5-10	5-10
5	5	5	5
1-2	1-2	8-10	8-10
20'	20'	20'	20'
15-20	15-20	15-20	25-30
45-80	45-80		
8-9	8-9	8-9	



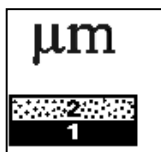
Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital



Polishing



Overpaintable with...

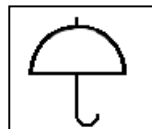
Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask