

## GROUND FILLER 5+1DARK GREY UHS 540

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
<b>KFL.8888</b>	<b>n.a.</b>	<b>n.a.</b>

**Description**

2K Acrilic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening.  
No Sinkage.

**Recommended for**

Recommended as primer for car refinish, truck, marine.  
Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic, fiberglass and wood.

For wet on wet application it is recommended add 40% thinner and, after flash-off, overcoat with 1K or 2K finish.

**Specific Weight Kg/Lt**

1,50

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB (c) 540/540

**°Gloss**

15-25

**Application T°C**

10-45

**Pot-Life 20°C**

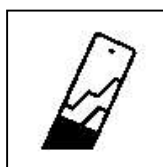
1-2 h

**Colour Code**

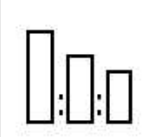
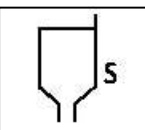
grigio scuro

**Application**

spray



Use graduated stick N.: 1

		10-25°C	25-35°C	35 - 45	By Vol.	By Weight	Vol. x Airles
	Product	KFL.8888	KFL.8888	KFL.8888	5	100	5
	Hardener	FK9.7777	FK9.6666	FK9.6663	1	13	1
	Hardener						
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,1-0,2	10-20	0,1-0,2
	Viscosity (sF 4 20°C)				22-26	22-26	22-26

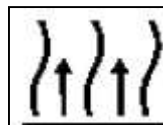
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### Code

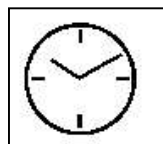
KFL.8888



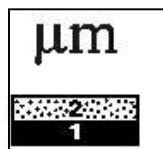
Nozzle (mm)  
Pression (bar)  
N. of Passes



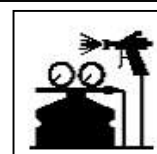
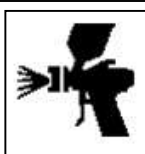
Flash off (min) at 20°C  
Dust off (min) at 20°C



Drying Time at 20°C (h)  
Drying Time at 60°C (h)  
Drying Short IR (min x cm)



Dry microns per pass  
Micron secchi (min \ max)  
Theoretical yield (mq\lt) x 50



### Conventional

Gravity Feed

Suction Feed Spray

HVLP

Airless

1,7

1,7

1,7

2,5

3

3

1+1

1+1

1+1

5-7

5-7

5-7

10

10

10

3-4

3-4

3-4

30 min

30 min

30 min

15x1m

15x1m

15x1m

55-65

55-65

55-65

110-130

110-130

### Sanding with Orbital



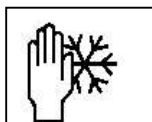
Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000  
At ambient temperature the sanding must be done after 3 hours from the application

### Polishing



### Overpaintable with...

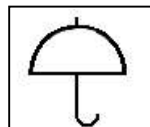
Max Time to overcoat at 20°C  
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask