

TECHNICAL DATA SHEET N°

Ediz. 01/2012 VOC Dir.2004/42/CE: IIB (c) 540/540

GROUND FILLER 5+1DARK GREY UHS 540

Code	Binder	% by weight:	Pigment/Binder
KFL.8888	n.a.	n.a.	

Description

2K Acrilic Primer/Filler. Exceptional adherence, Easy sanding, Fast Hardening. No Sinkage.

Recommanded for

Recommended as primer for car refinish, truck, marine. Very good adherence on various surfaces like galvanised sheet, aluminium, hard plastic,

For wet on wet application it is recommended add 40% thinner and, after flash-off, overcoat with 1K or 2K finish.

Specific Weight Kg/Lt

fiberglass and wood.

1,50

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIB (c) 540/540

°Gloss

15-25

Use graduated stick N.:

Application T°C

10-45

Pot-Life 20°C

1-2 h

Colour Code

grigio scuro

Application

spray

		10-25°C	25-35°C	35 - 45	By Vol.	By Weight	Vol. x Airles
	Product	KFL.8888	KFL.8888	KFL.8888	5	100	5
	Hardener	FK9.7777	FK9.6666	FK9.6663	1	13	1
	Hardener						
s	Thinner	RDL.F888	RDL.S777	RDL.L666	0,1-0,2	10-20	0,1-0,2
	Viscosity (sF 4 20°C)				22-26	22-26	22-26



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Nozzle (mm) Pression (bar) N. of Passes



Flash off (min) at 20°C Dust off (min) at 20°C



Drying Time at 20°C (h) Drying Time at 60° C (h) Drying Short IR (min x cm)



Dry microns per pass Micron secchi (min \ max) Theoretical yield (mq\lt) \times 50







Conventional						
Gravity Feed	Suction Feed Spray	HVLP	Airless			
1,7	1,7	1,7				
2,5	3	3				
1+1	1+1	1+1				
5-7	5-7	5-7				
10	10	10				
3-4	3-4	3-4				
30 min	30 min	30 min				
15x1m	15x1m	15x1m				
55-65	55-65	55-65				
110-130	110-130					

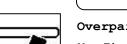
Sanding with Orbital



Dry sanding with P360-P400-P500; Wet Sanding with P800-P1000 At ambient temperature the sanding must be done after 3 hours from the application

Polishing





Overpaintable with...

Max Time to overcoat at 20°C Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask

The efficacy of our systems is based on practical experiecens and on continuous reserches of our laboratories. We propose products and operative systems which allow to do pieces of work in perfect correspondence with the most elevated quality standards on condition that the modalities of use gree being done carefully in accordance with professional knoledge and exigencies of use.

I dati, le notizie ed i suggerimenti riportati sonoesatti per quanto risulta dalle Ns. esperienze; tuttavia non ci assumiamo alcuna responsabilità sui risultati ottenuti, non essendo

le condizioni di impiegno sotto il Ns. controllo.