

## BINDER 2K ACRILICO MICACEO

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJO.2489	KJO.2489	vario

**Description**

2K Micaceus Acrylic Enamel made of hydroxylate resins of elevated quality. Suitable for metal carpentries without using a primer.

**Recommended for**

Suitable for painting metallic structures: bridges, gates, fences and street-lamps.

**Specific Weight Kg/Lt**

1,5

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIA(j) (500)500

**°Gloss**

40-65

**Application T°C**

5-45

**Pot-Life 20°C**

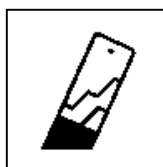
2-3 H

**Colour Code**


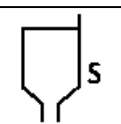
MICACEI (CARTELLA)

**Application**

SPRAY



Use graduated stick N.: 2

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KJO.2489	KJO.2489	KJO.2489		100	
	Hardener	FK9.7777	FK9.6666	FK9.6663		20	
	Hardener						
	Thinner	RDL.P333	RDL.P333	RDL.P333		10 - 20	
	Viscosity (sF 4 20°C)					17-18	

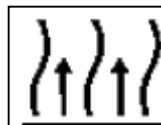
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**Code**
**KJO.2489**

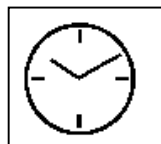
Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,8-1,9	1,9-2,0	n.a.	1340/1740
3-4	4	n.a.	48-144
2-3	2-3	n.a.	1+1
5-10	5-10	n.a.	5-10
15-20	15-20	n.a.	15-20
20-24	20-24	n.a.	20-24
45 MIN	45 MIN	n.a.	45 MIN
25'X40	25'X40	n.a.	25'X40
30-35	30-35	30-35	50-60
60-100	60-100	n.a.	n.a.
6-7	6-7	6-7	n.a.



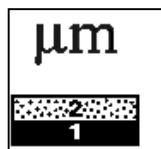
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

### Sanding with Orbital



### Polishing



### Overpaintable with...

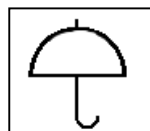
Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask