

**SMALTO SINTETICO PER TELAI IC 105**
**Code**

TPA.0105

**Binder**

n.a.

**% by weight: Pigment/Binder**

n.a.

**Description**

1K Nitrocellulose (synthetic) Glossy enamel. Exceptional Elasticity, Fast Drying, Strong Resistance against light.

**Recommended for**

Suitable for all Industrial structures( manufacturing machines, lifts and small agricultural machineries...)

**Specific Weight Kg/Lt**

1,15

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(e) (840) 720

**°Gloss**

70

**Application T°C**

5-45

**Pot-Life 20°C**

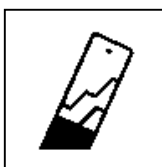
N.A.

**Colour Code**



IC 105

**Application**

SPRAY



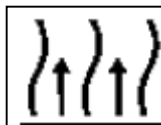
Use graduated stick N.:

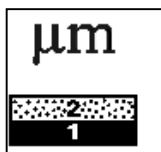
		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	TPA.0105	TPA.0105		1	100	1
	Hardener						
	Hardener						
	Thinner	RDL.P333	RDL.P333		0,2	20	0,2
	Viscosity (sF 4 20°C)				19	19	30

**SMALTO SINTETICO PER TELAI IC 105**
**Code**
**TPA.0105**

**Conventional**
**Gravity Feed**
**Suction Feed Spray**
**HVLP**
**Airless**

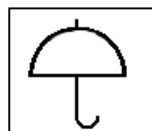
1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
3-4	4	0,7	48-144
2-3	2-3	2-3	1+1
5	5	5	10
5	5	5	10
8-10	8-10	8-10	8-10
20'	20'	20'	20'
20-25	20-25	20-25	30-35
50-60	50-60		
8-9	8-9	8-9	


**Nozzle (mm)**
**Pression (bar)**
**N. of Passes**

**Flash off (min) at 20°C**
**Dust off (min) at 20°C**

**Drying Time at 20°C (h)**
**Drying Time at 60°C (h)**
**Drying Short IR (min x cm)**

**Dry microns per pass**
**Micron secchi (min \ max)**
**Theoretical yield (mq\lt) x 50**
**Sanding with Orbital**
**Polishing**

**Overpaintable with...**
**Max Time to overcoat at 20°C**
**Min Time to overpaint in 20°C**

**Store free from frost**

**Store in cool place**

**Protect from umidity**

**Use fresh air mask**