

TECHNICAL DATA SHEET N° IA23

Ediz. 01-2012

VOC Dir.2004/42/CE: IIA(I)(500)500

BINDER A PENNELLO VELLUTATO

Code

KJA.1682

Binder

KJA.1682

% by weight: Pigment/Binder

20 / 80

Description

1 K Matt Synthetic Enamel for brush application. Excellent coverage and perfect flow-out. Fast drying.

Easy to apply.

Realisable by mixing pigment and binder at the right mixing ratio.

Recommanded for

Suitable for brushing metal doors, windows and shutters.

This kind of binder is not suitable to do pure whites and bright colours in general.

Specific Weight Kg/Lt

1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(I)(500)500

°Gloss

<10



Use graduated stick N.:

Application T°C

5-50

Pot-Life 20°C

N.A.

Colour Code

TUTTI I COLORI

Application

PENNELLO

		10-25°C	25-35°C	By Vol.	By Weight	Vol. x Airles
	Product	KJA.1682	KJA.1682		100	
	Hardener					
	Hardener					
s	Thinner	RDL.A111	RDL.A111		5-15	
	Viscosity (sF 4	20°C)				



Nozzle (mm) Pression (bar) N. of Passes

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10

15-30

24-30

50 - 70

7-8

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10

15-30

24-30

50-70

7-8

Gravity Feed	Suction Feed Spray	HVLP	Airless

7-8



Flash off (min) at 20°C Dust off (min) at 20°C



Drying Time at 20°C (h) Drying Time at $60\,^{\circ}\text{C}$ (h) Drying Short IR (min x cm)



Dry microns per pass Micron secchi (min \ max)

Theoretical yield (mq\lt) \times 50

Sanding with Orbital



Polishing



Overpaintable with...

Max Time to overcoat at $20\,^{\circ}\text{C}$ Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask

The efficacy of our systems is based on practical experiecens and on continuous reserches of our laboratories. We propose products and operative systems which allow to do pieces of work in perfect correspondence with the most elevated quality standards on condition that the modalities of use qre being done carefully in accordance with professional knoledge and exigencies of use.
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