

ZINCANTE MONOCOMPONENTE

Code	Binder	% by weight: Pigment/Binder
KFE.7200		n.a.

Description

1K Galvanizing Primer. Especially conceived to give a galvanic protection to coupled surfaces to be welded.
 The high content of zinc gives a strong galvanizing protection without interfering with the quality of the welding.

Recommanded for

Suitable as primer for galvanic protection

Specific Weight Kg/Lt

2,1

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(i) (500)500

°Gloss

N.A.

Application T°C

15-45

Pot-Life 20°C

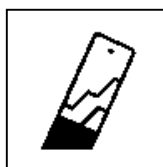
N.A.

Colour Code

zinco

Application

SPRAY-PENNELLO



Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFE.7200	KFE.7200		5	100	6
	Hardener	N.A.	N.A.				
	Hardener						
	Thinner	RDL.P333	RDL.P333		1	10	1
	Viscosity (sF 4 20°C)				20	20	25

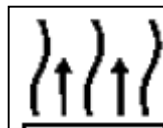
ZINCANTE MONOCOMPONENTE

Code

KFE.7200



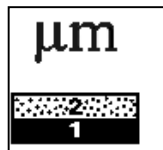
Nozzle (mm)
Pression (bar)
N. of Passes



Flash off (min) at 20°C
Dust off (min) at 20°C



Drying Time at 20°C (h)
Drying Time at 60°C (h)
Drying Short IR (min x cm)



Dry microns per pass
Micron secchi (min \ max)
Theoretical yield (mq\lt) x 50



Conventional

Gravity Feed

Suction Feed Spray

HVLP

Airless

1,6-1,9

3-5

2-3

10

10-15

24

1

N.A.

50-60

60-120

5-6

10

10-15

24

1

N.A.

50-60

60-120

5-6

1,6-1,9

0,7

2

10

10-15

24

1

N.A.

50-60

5-6

1140/1540

48-144

1

15

10-15

24

1

N.A.

80-100

Sanding with Orbital



Polishing



Overpaintable with...

Max Time to overcoat at 20°C
Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask