

## POLIESTER FILLER WHITE

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KFL.1501	KFL.1501	

**Description**

2K Polyester Spray Filler. Ideal to reach a high thickness in car refinish. Very quick hardening and easy sanding.

**Recommended for**

To use as filler for body shops repairs of sheets. Suitable also for trucks and for industrial coatings( on Steel, Wood, Hard Plastic, Fiberglass)

**Specific Weight Kg/Lt**

1,5

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(b) (250)250

**°Gloss**

10

**Application T°C**

5-45

**Pot-Life 20°C**

30

**Colour Code**



WHITE

**Application**

SPRAY



Use graduated stick N.: 2

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KFL.1501	KFL.1501			100	
	Hardener	FK3.0678	FK3.0678			3	
	Hardener						
	Thinner						
	Viscosity (sF 4 20°C)						

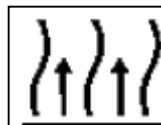
## POLIESTER FILLER WHITE

**Code**
**KFL.1501**

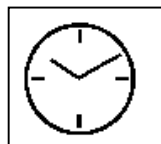
Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,7-1,9	1,8-2	1,7-1,9	1340/1740
3-4	4	0,7	48-180
2-3	2-3	2	1-2
5-7	5-7	5-7	5-7
10	10	10	10
2-3	2-3	2-3	2-3
0,5	0,5	0,5	0,5
7'X50	7'X50	7'X50	7'X50
80-100	80-100	80-100	70-980-100
100-300	100-300		
10-11	10-11	10-11	



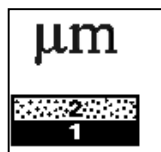
Nozzle (mm)  
 Pression (bar)  
 N. of Passes



Flash off (min) at 20°C  
 Dust off (min) at 20°C



Drying Time at 20°C (h)  
 Drying Time at 60°C (h)  
 Drying Short IR (min x cm)



Dry microns per pass  
 Micron secchi (min \ max)  
 Theoretical yield (mq\lt) x 50

### Sanding with Orbital



Dry Sanding with P240-P320

### Polishing



### Overpaintable with...

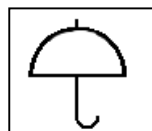
Max Time to overcoat at 20°C  
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask