

## BINDER 2K POLYACRYLIC HS

<b>Code</b>	<b>Binder</b>	<b>% by weight: Pigment/Binder</b>
KJL.0333	KJL.0333	30 / 70

**Description**

2K Direct Gloss Polyacrylic Enamel. Excellent coverage and fast hardening, anti-yellowing, high mechanical and chemical resistance. Obtainable by mixing pigments and binder in the right mixing ratio.

**Recommended for**

Universal Polyacrylic Enamel suitable for car refinishing, industrial trucks, commercial vehicles, agricultural machineries, filling stations, metallic furnitures, machine tools and marine.

Compliant to EU Directive 2004/42/CE.

**Specific Weight Kg/Lt**

1,1

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(d) (420) 420

**°Gloss**

100

**Application T°C**

10-35

**Pot-Life 20°C**

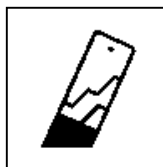
1-2 h

**Colour Code**


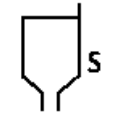
vedi software

**Application**

Spray







Use graduated stick N.: 2

		10-25°C	25-35°C	35 - 45 °C	By Vol.	By Weight	Vol. x Airles
	Product	KJL.0333	KJL.0333	KJL.0333		100	
	Hardener	FK9.5555	FK9.5554	FK9.5553	3+1	33	3+1
	Hardener	FK9.7777	FK9.6666	FK9.6663	2+1	50	2+1
	Thinner	RDL.F888	RDL.S777	RDL.L666	0,2-0,4	5-10	0,1
	Viscosity (sF 4 20°C)				20-22	20-22	20-22

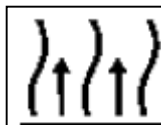
## BINDER 2K POLYACRYLIC HS

**Code**
**KJL.0333**

Conventional				
	Gravity Feed	Suction Feed Spray	HVLP	Airless
				
<b>Nozzle (mm)</b>	1,3-1,4	1,4-1,6	1,3-1,4	1140/1350
<b>Pression (bar)</b>	2,5	3	2	48-144
<b>N. of Passes</b>	1/2+1	1/2+1	1/2+1	1/2+1
<b>Flash off (min) at 20°C</b>	5-10	5-10	5-10	5-10
<b>Dust off (min) at 20°C</b>	10-15	10-15	10-15	10-15
<b>Drying Time at 20°C (h)</b>	18-24	18-24	18-24	18-24
<b>Drying Time at 60°C (h)</b>	30 min	30 min	30 min	30 min
<b>Drying Short IR (min x cm)</b>				
<b>Dry microns per pass</b>	30-35	30-35	30-35	35-40
<b>Micron secchi (min \ max)</b>	50-70	50-70		
<b>Theoretical yield (mq\lt) x 50</b>	4	4	4	



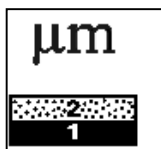
**Nozzle (mm)**  
**Pression (bar)**  
**N. of Passes**



**Flash off (min) at 20°C**  
**Dust off (min) at 20°C**



**Drying Time at 20°C (h)**  
**Drying Time at 60°C (h)**  
**Drying Short IR (min x cm)**



**Dry microns per pass**  
**Micron secchi (min \ max)**  
**Theoretical yield (mq\lt) x 50**

### Sanding with Orbital



### Polishing



possible polishing after 6 hours



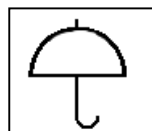
**Overpaintable with...**  
**Max Time to overcoat at 20°C**  
**Min Time to overpaint in 20°C**



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask